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### monster machines

When it comes to mining, it takes many machines and other mine site vehicles to get the job done. Mining excavators, draglines, dozers and other earthmoving equipment all have a part to play. Many of them are quite large, but there are a few that simply dwarf the competition.



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### let the beer flow

Thousands of people enjoy Oktoberfest each year, but most are oblivious to the hi-tech backroom operations which ensure the beer never runs out. On a good day about 75,000 one-litre mugs of beer will be sold in a tent. Software provided by global manufacturing giant Siemens allows the beer to be pumped quickly and reliably through the pipeline, which runs about one metre below ground, at up to 15 cm/s.



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In little more than 170 years, Germany's Ruhr Valley saw the rise and fall of an entire industry. With high unemployment and idle factories, the region is now hoping culture can help it get back on track.



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## doing business in south africa

South Africa is driving economic growth in one of the most exciting continents in the world, but navigating the complex environment can be a burdensome endeavour without the right help on board.



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